



DACIA NEW SIGNAGE

Technical specifications for flags

Edition v2a - January 2022

01 **General specifications**

GENERAL SPECIFICATIONS

General requirements

1.1 PREAMBLE

Dacia expects all those involved in the New Visual Identity program to meet their obligations in terms of results as per the requirements of the Technical Specifications. The general rules and specificities set out below are to be considered as the minimum necessary that has to be done to achieve the expected result.

1.2 SAFETY OF PERSONS AND PROPERTY

The supplier shall be able to provide proof that it has analysed the risks related to the services it is to provide and that its personnel and any sub-contractors have undergone sufficient training. Strict compliance with legislation in terms of safety and protection of workers is required.

1.3 RESPECT FOR THE ENVIRONMENT

Materials and methods which make it possible to reduce harm to the environment shall be used wherever possible (recyclable materials, energy-saving technologies, toxicity of materials and products used, etc.).

The supplier shall be able to provide proof that it has the various administrative permits (operating permit, environmental permit) necessary to manufacture the various items of equipment and that it complies with the operating conditions required by the legislation in force or by the specific operating conditions in the countries concerned.

A global approach such as the ISO 14001 standard is recommended.

1.4 QUALITY

The supplier shall be able to provide proof that it works in accordance with ISO 9000 quality assurance standards, formal certification being particularly recommended in this

regard. The signmaker shall attach a specific Quality Plan to its offer to assure Dacia of its capacity to supply finished products and spare parts that are compliant with the contractual requirements, within the set time periods. It shall request its sub-contractors to do likewise.

The procedures applied must make it possible to:

- Be sure that the parts and products purchased, manufactured and supplied shall neither be used nor delivered before they have been checked and be recognized as compliant.
- Procedures shall be set out for identifying causes of non-compliance, which make it possible to provide sustainable solutions that can be applied more widely to resolve the non-compliance and prevent it reoccurring.

These operations shall be recorded in the appropriate documents and be approved by Dacia prior to being applied more widely.

- Track changes in the quality of products and assembly and removal services using inspection and audit indicators (incidents, complaints, etc.).

This tracking shall result in preventive or corrective actions; they shall be approved by Dacia before being applied.

1.5 COMPLIANCE OF MESSAGES AND COLOURS

Visuals must comply with the official images contained in this document.

All shades have a 40% satin finish unless specified otherwise. Particular attention should be paid to complying with the colour code.

Compliance with the tolerances for the L.a.b. is required.

GENERAL SPECIFICATIONS

General requirements

2.1.1 STANDARDS

The reference base to be followed for design and manufacturing shall, at the very least, be that required by Eurocode standards.

The regulations relating to the dimensioning of structures in force in each of the countries concerned shall be complied with taking climatic conditions into account.

The following obligations in terms of results must be met:

- Supported under their own weight, the equipment must appear perfectly horizontal and vertical.
- The parallel alignment of separate elements must be observed.
- Under normal wind conditions (Cf. NV65 and NF EN1991-1-4 (Eurocode 1)), the permissible bend between the fastening and the point most distant from the fastening (dimension "d") shall not exceed $d/100$.

2.1.2 CLIMATIC CONDITIONS

Wind loads to be considered for the design of structures shall be taken from the Eurocode 1 rules (EN 1991-1-3): zones 4 (28 m/s), roughness IIIb, force coefficient equal to 1.80. Any structure situated in an unfavorable geographical area with regard to this load case shall be subject to a special design basis in order to meet the applicable standards.

2.1.3 DESIGN RULES

2.1.3.1 ALUMINIUM STRUCTURES

Design rules for aluminum structures - most recent edition of DTU rules (currently, September 1976).

Applicable standard for the execution of structures: NF EN 1090-2 and Eurocode 9.

2.1.3.2 STEEL STRUCTURES

Design rules for steel structures CM 66 » - most recent edition.

Applicable standard for the execution of structures: EN 1093 and Eurocode 3.

2.1.3.3 CONCRETE BLOCKS

Concrete blocks shall be of "weight" type with minimum reinforcement.

The concrete to be used shall have an ordinary Portland cement (OPC) content of 400 kg/m³ (s'28=300 bars - s28=25 bars).

2.1.3.4 DESIGN CALCULATIONS FOR PLASTIC ELEMENTS

Adapt the CM 66 rules using a safety coefficient of 2 for the stresses.

2.1.4 MATERIALS

2.1.4.1 GENERAL REMARKS

The materials used shall all be first-choice materials suitable for their envisaged use and they shall be used in accordance with the rules of best industry practice for the profession and in compliance with the standards and regulations in force in France and in the Countries in which they are intended to be used.

The materials used shall not have any defect that is likely to compromise the durability of the structures. The equipment shall be easy to clean, maintain and service.

The materials shall be capable of withstanding harsh climatic conditions such as rain, snow, hail, condensation, dust and salt spray.

Operation must be guaranteed between - 20 and + 80 ° C.

GENERAL SPECIFICATIONS

General requirements

2.1.4.2 STEELS

Steels shall be either "hot finished" as per NF EN 10210 or "cold finished" as per NF EN 10219-1 and 2. The quality of the steels shall be stated on the production drawings and it goes without saying that the mechanical properties of the different types of steels must be taken into account for stability calculations.

All elements shall be manufactured in a covered, sheltered location.

After machining, welding, drilling, notching, etc. the elements shall be prepared prior to anti-corrosion treatment: brushing of welds, careful deburring, cleaning, shot peening and sand blasting.

The anti-corrosion treatment shall be performed by hot galvanization of a minimum of 80 µm and shall provide fault-free protection for at least the period of the ten-year guarantee.

No machining may be carried out once the parts have undergone anti-corrosion treatment.

All fasteners and hardware (including hinges) shall be made of 18/10 stainless steel (NFE 25.033).

2.1.4.3 ALUMINIUM

The reference standard is NF EN 573-1. Parts used in a supporting structure shall be chosen from the "6000" series. For parts which are not used in a supporting structure, the "1000" series shall be acceptable.

The alloys are to be weldable.

The parts shall be carefully deburred and the welds shall be brushed before any protective treatment.

The visible parts of equipment shall be treated by the application of paintwork performed according to a "Qualicoat"-type procedure.

2.1.4.4 PMMA

The PMMA shall meet at least the following characteristics:

· Opal white values for a test piece of 3mm thick)	Flat parts machined "cast" PMMA	Flat parts unmachined "extruded" PMMA
· Tensile strength	> 75 MPa	> 70 MPa
· Bending strength	> 130 MPa	> 120 MPa
· Bending modulus	> 3,250 MPa	> 3,000 MPa
· Unnotched CHARPY impact test strength	> 12 MPa	>10 MPa
· Expansion	< 1 mm / 1 m / 10°C	<1 mm / 1 m / 10°C
· Light transmittance	> 50 %	>33 %

The thermoformed panels shall be made of white, light diffusing, extruded PMMA in compliance with the sheet manufacturer's heating parameters.

Where parts made of PMMA are more than 100 cm high, they shall be hung from the top by an adhesive PMMA cleat.

The thickness of the sheets shall be calculated in compliance with the tensile strength standards set out above.

2.1.4.5 POLYCARBONATE

The polycarbonate sheet shall meet at least the following characteristics:

- Uncoloured appearance
- Density > 1.2 g/cm³

GENERAL SPECIFICATIONS

General requirements

- Tensile strength: 60 Mpa
- Expansion < 0.7 mm / 1 m / 10°C
- Light transmittance > 90%

2.1.4.6 EXPANDED FOAM

These following characteristics must be met:

- Material 9010 white PVC
- Density > 50 g/cm³
- UV-stabilized: 14 MPa
- Shore hardness D > 75
- Expansion < 1 mm / 1 m / 10°C

2.1.4.7 PAINT

Painted parts must have an even appearance across their entire surface.

Defects such as pores, fissures, grains of dust, runs or waves of paint shall not be tolerated.

Samples of painted rough parts shall be tested and accepted by Dacia, after having undergone the following tests performed by a certified body:

- Colour based on a LAB test with a MINOLTA 508 D colorimeter with D65 illuminant and the observer at 10° and specular component included (the tolerances in the CIELAB colour space are L +/- 1, a +/-1.5, b +/- 1.5).
- Gloss at 40 °: based on a test according to NF T 30064 standard.
- Gloss at 60 °: based on a test according to NF T 30064 standard
- Adhesion: resistance to peeling based on grid test.

Class 1, as per P UW 150 1. NF T 30038 standard

- Colour fastness:
QUV as per NF T 30036 after 200 hours of exposure.

Samples of each of the elements shall be supplied, upon request, to Dacia for inspection.

2.1.5 ELECTRICAL EQUIPMENT

Assemblies with electrical equipment shall comply with the essential safety requirements of the European Union. Within this framework, the supplier shall obtain a certificate (for each type of equipment) which must clearly state the compliance of the assemblies, and thus of the components, with:

- requirements relating to the safety and protection of users and all other persons (directive 73/23/EEC without any lower voltage threshold)
- requirements relating to electromagnetic compatibility (directive 89/336/EEC).

The rating plate on each item of equipment shall display the CE mark indicating compliance with these requirements.

The regulations relating to low-voltage signage in force in each of the countries concerned shall be complied with taking climatic conditions into account.

In addition, the following requirements shall be met:

Electrical equipment shall be compliant with the standards in force from the series NFC 15-100, NFC 20-010 and NFC 20-030, NFC 71, NFC 32 for France and the IEC 60364 international standard.

GENERAL SPECIFICATIONS

General requirements

This concerns the following in particular:

- Category one electrical installations and low-voltage illuminated signage installations.
- The fire behaviour of electrical equipment and the degree of protection of enclosures,
- Flexible and rigid low-voltage cables.

In addition, the equipment shall comply regulations relating to the suppression of interference in inhabited areas and shall thus be delivered with interference suppression.

2.1.5.1 IP RATING

All the electrical equipment shall have a protection rating of at least IP 44-D.

2.1.5.2 PROTECTION AGAINST ELECTRIC SHOCK

All equipment shall be "class 1".

2.1.5.3 FASTENERS

The converters shall be placed in areas not subject to standing water.

The cables and sheaths shall be fastened to structures at 50 cm intervals.

2.1.5.4 CABLE ROUTING

Every cable or sheath passing through a metal part shall be routed through a cable gland.

Connection boxes.

An IP 44 sealed plastic connection box shall be provided at the inlet to each assembly. This box shall be equipped with a 5-input connection pin for 4 mm wiring.

All the connection boxes shall have the markings P1+P2+P3+T+N.

2.1.5.5 LEDs

The white LEDs used shall have the following characteristics:

- Lifetime: 50,000 hours for a loss of initial luminous flux of 50 % at the end of the period
- 5 year guarantee for operation 10 hours per day with a maximum loss of luminous flux of 20 %
- Operating temperature of LEDs: between - 20° C and +50 °C.
- Minimum protection index: IP 67
- The LEDs used must comply with the following international standards: IEC 62504 TS Ed. 1, IEC 61231, IEC 62560 Ed 1, IEC 62031 LED module safety, IEC 61347-2-13 LED control gear.

2.1.5.6 CONVERTERS

The power supply converters for the LEDs shall have the following characteristics:

- Wide power supply voltage range (100 to 300 volts)
- Reversible protection against increase in temperature and overload
- Protection against short-circuits with automatic restart
- Minimum protection index: IP 67
- Operation compliant with: EN 55015, EN 61000-3-2, EN 61547, EN 61558-2-17.

GENERAL SPECIFICATIONS

General requirements

2.1.6 FASTENERS AND HARDWARE

All fasteners and hardware used shall be made of stainless steel (non-magnetizable).

Aluminium "pop" rivets are accepted as long as the steel rods are systematically removed.

For welding, the wires and electrodes are to be compliant with NF 81.830.

2.1.7 ANCHORING SYSTEMS AND FASTENINGS

The plinths for all equipments shall be completely removable without having to remove another element of the assembly. The plinths shall cover the attachment plates or fastenings. The attachment plates shall be easily accessible once the plinths have been removed.

For each of the assemblies which require a foundation block or fastening to a separate structure, the signmaker shall provide the elements necessary, as well as the conditions to be used to make design calculations for these elements (wind conditions and design calculation methods).

2.1.8 IDENTIFICATION PLATE

Each finished product shall be marked with a metal identification plate on the structure which shall show at least the following information:

- Name of the signmaker
- Product code and batch
- Month and year of manufacturing
- The CE Marking if it is illuminated.

2.1.9 STORAGE

The finished products shall be stored in a dry and well-ventilated location.

Dacia inspectors shall be able to have access to them at any time.

GENERAL SPECIFICATIONS

General requirements

2.2. GUARANTEES

The suppliers undertake to offer the guarantee conditions below for their products:

- 2 year guarantee on the installation against defects and faulty workmanship,
- 5 year guarantee on the electrical equipment including the LEDs and converters,
- 5 year guarantee on the adhesive elements,
- 5 year guarantee on digital printing (anti UV treatment),
- 5 year guarantee on workshop-lacquered sheet metal,
- 7 year guarantee on sheet metal and profiles pre-lacquered by the aluminum manufacturer,
- 10 year guarantee on the internal structures,
- 10 year guarantee on the PMMA acrylic panels.

02 Components

COMPONENTS

2.1 Brand items



PRINCIPLE

Two new elements constitute the major signs of recognition of the Dacia brand in its signage applications:

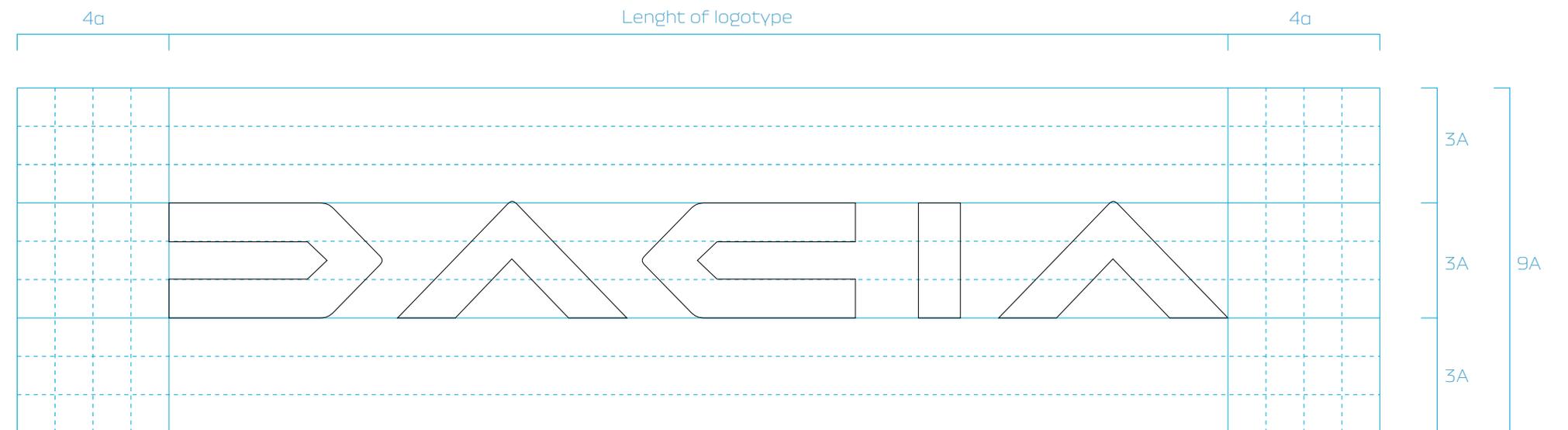
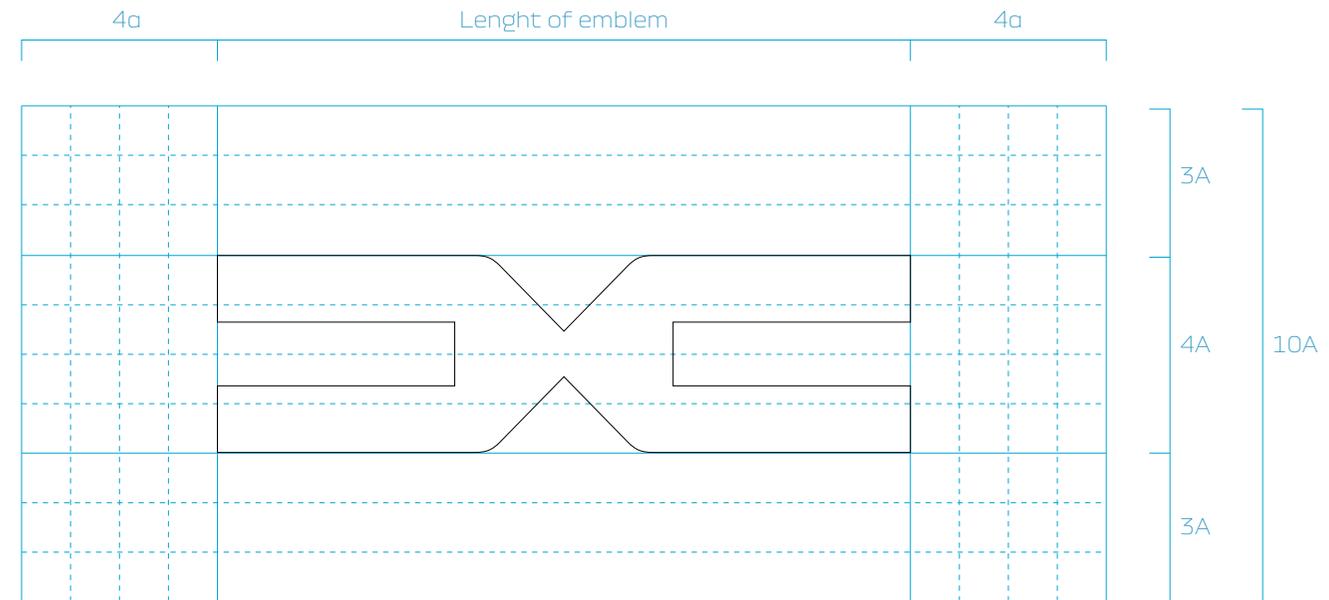
- 1 The Dacia emblem,
- 2 The Dacia logotype.

REPRODUCTION

Reproduction is made from an Illustrator EPS vector file allowing any reproduction size without visual alteration.

COMPONENTS

2.2 Zones of neutrality



PRINCIPLE

The minimum zones of neutrality aim to optimize the visibility of the emblem and the logo by excluding any graphic element from the defined perimeter.

2.3 Typefaces

DACIA BLOCK EXTENDED

abcdefghijklmnopqrstuvwxyz
ABCDEFGHIJKLMNOPQRSTUVWXYZ
0123456789

DACIA BLOCK EXTENDED BOLD

abcdefghijklmnopqrstuvwxyz
ABCDEFGHIJKLMNOPQRSTUVWXYZ
0123456789

KEY

These typographic sets are used in the various signage applications.

Fonts are available on request, especially in TTF and OTF formats.

2.4 Colours & materials



KHAKI eq. to
Pantone 5615 C
C.59 M.45 Y.55 K.21
R.100 G.107 B.82

Printed on white
130 g/m² polyester
fabric.



DARK GREEN eq. to
Pantone 417 C
C.90 M.70 Y.80 K.0
R.78 G.88 B.68

Printed on white
130 g/m² polyester
fabric.



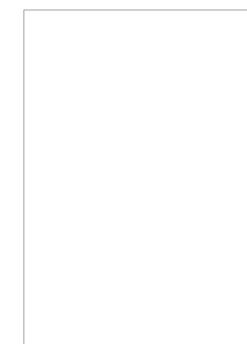
TERRA COTA eq. to
Pantone 1675 C
C.30 M.85 Y.90 K.0
R.185 G.65 B.45

Printed on white
130 g/m² polyester
fabric.



SAND eq. to
Pantone 7534 C
C.0 M.0 Y.15 K.20
R.241 G.210 B.195

Printed on white
130 g/m² polyester
fabric.



WHITE eq. to
RAL 9003

White 130 g/m²
polyester fabric.

PRINCIPLE

The basic colours of the DACIA signage must be strictly observed.

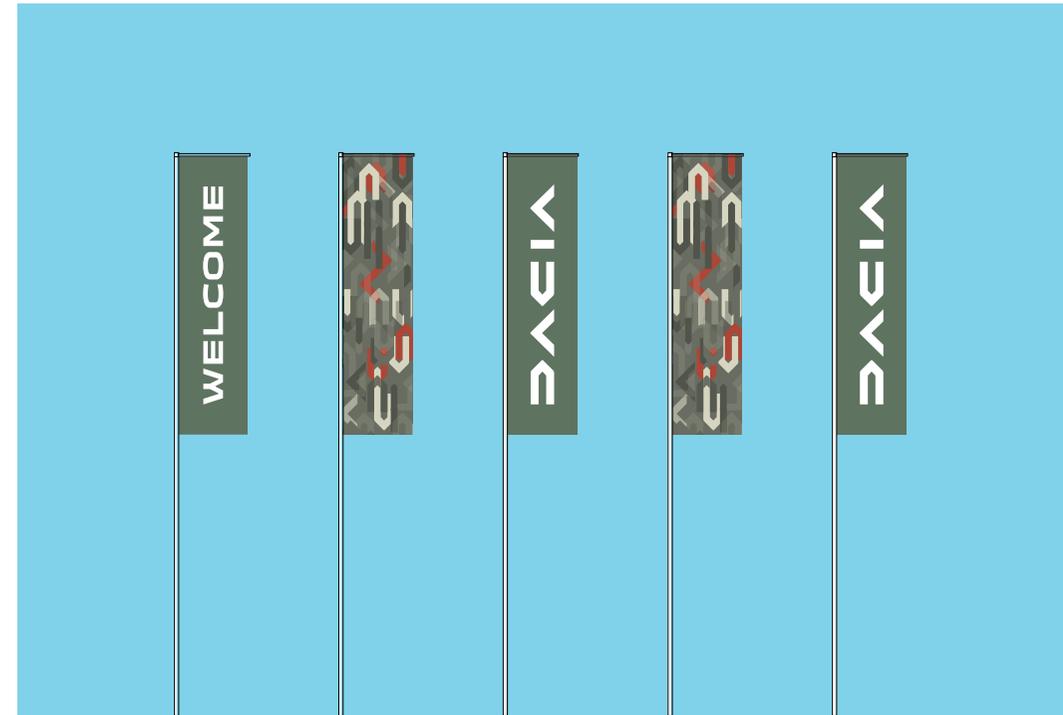
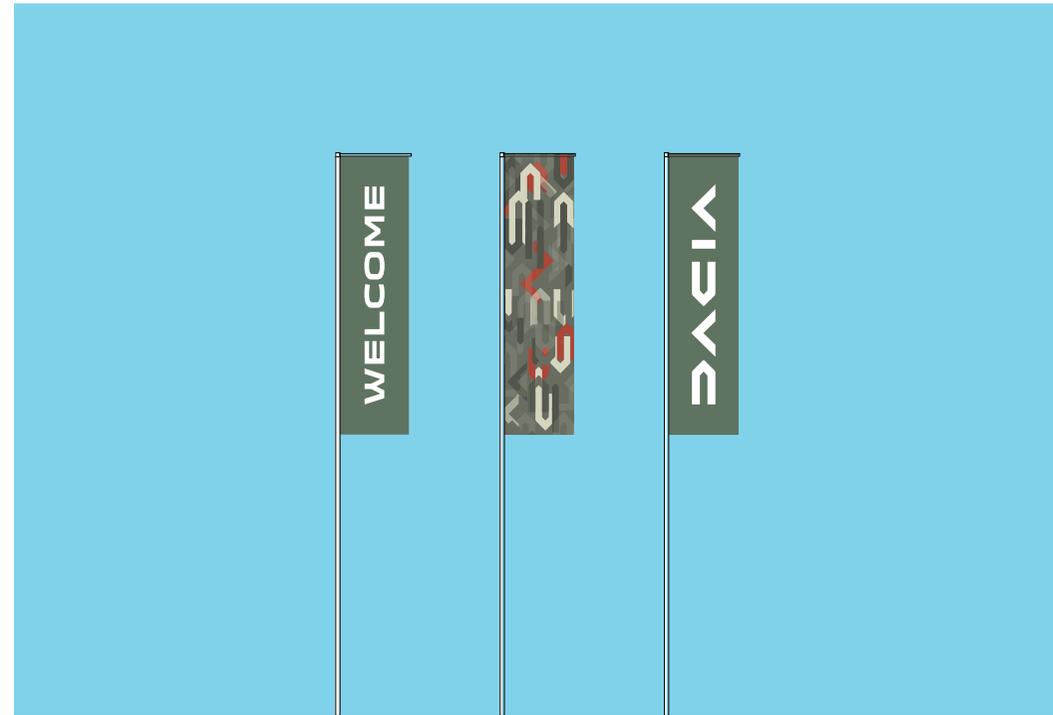
AI or PDF files are available for printing.

Colours can be reproduced in Pantone direct tones in case of serigraphy or in polychromy in case of digital printing.

03

Flags

3.1 Presentation

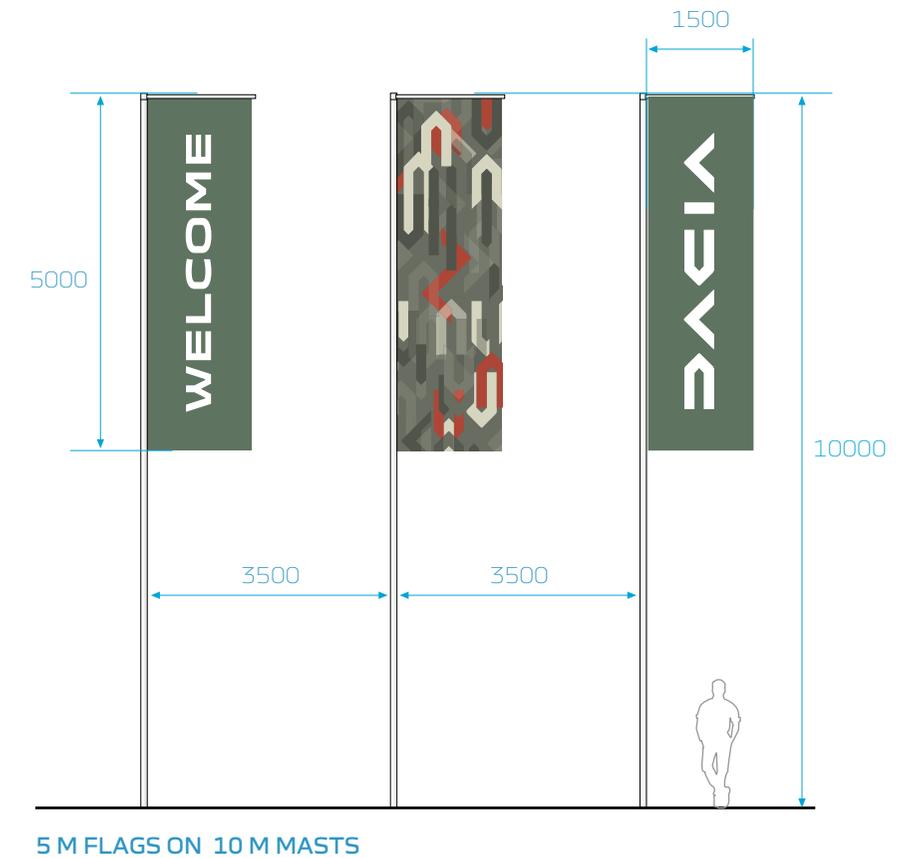
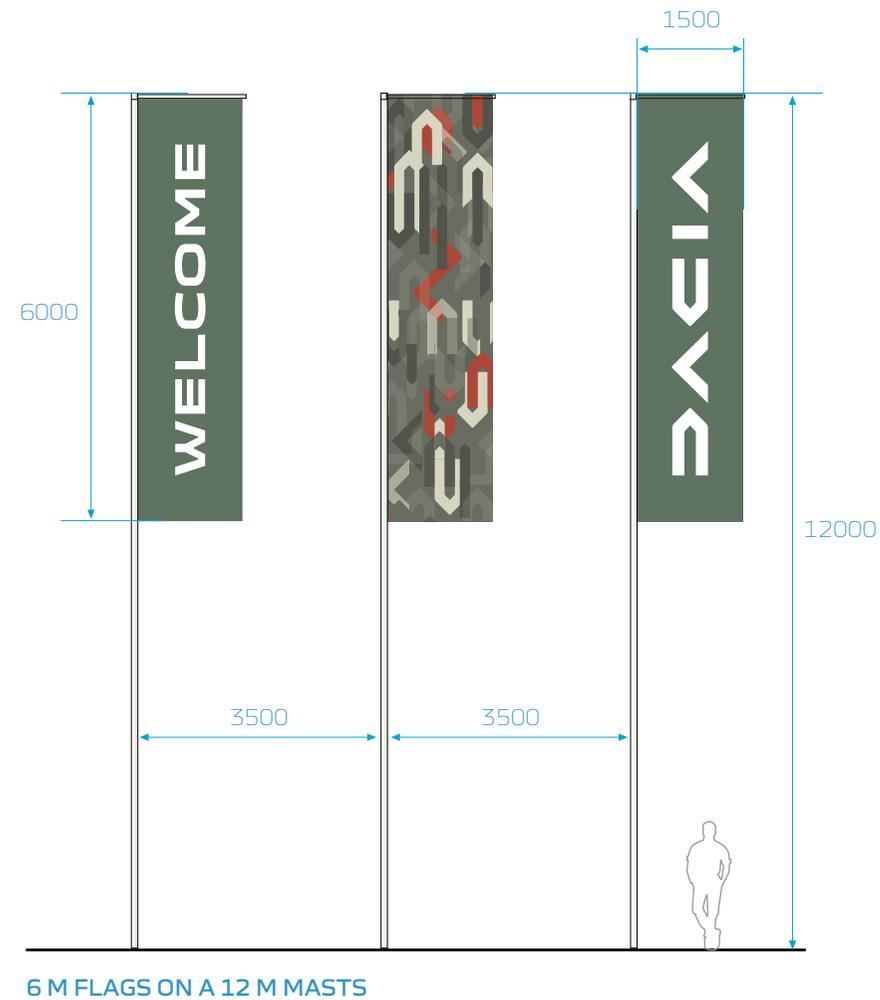


PRINCIPLE

Dacia sites are identified by groups of 3 or 5 flags arranged according a precise order.

FLAGS

3.2 General dimensions



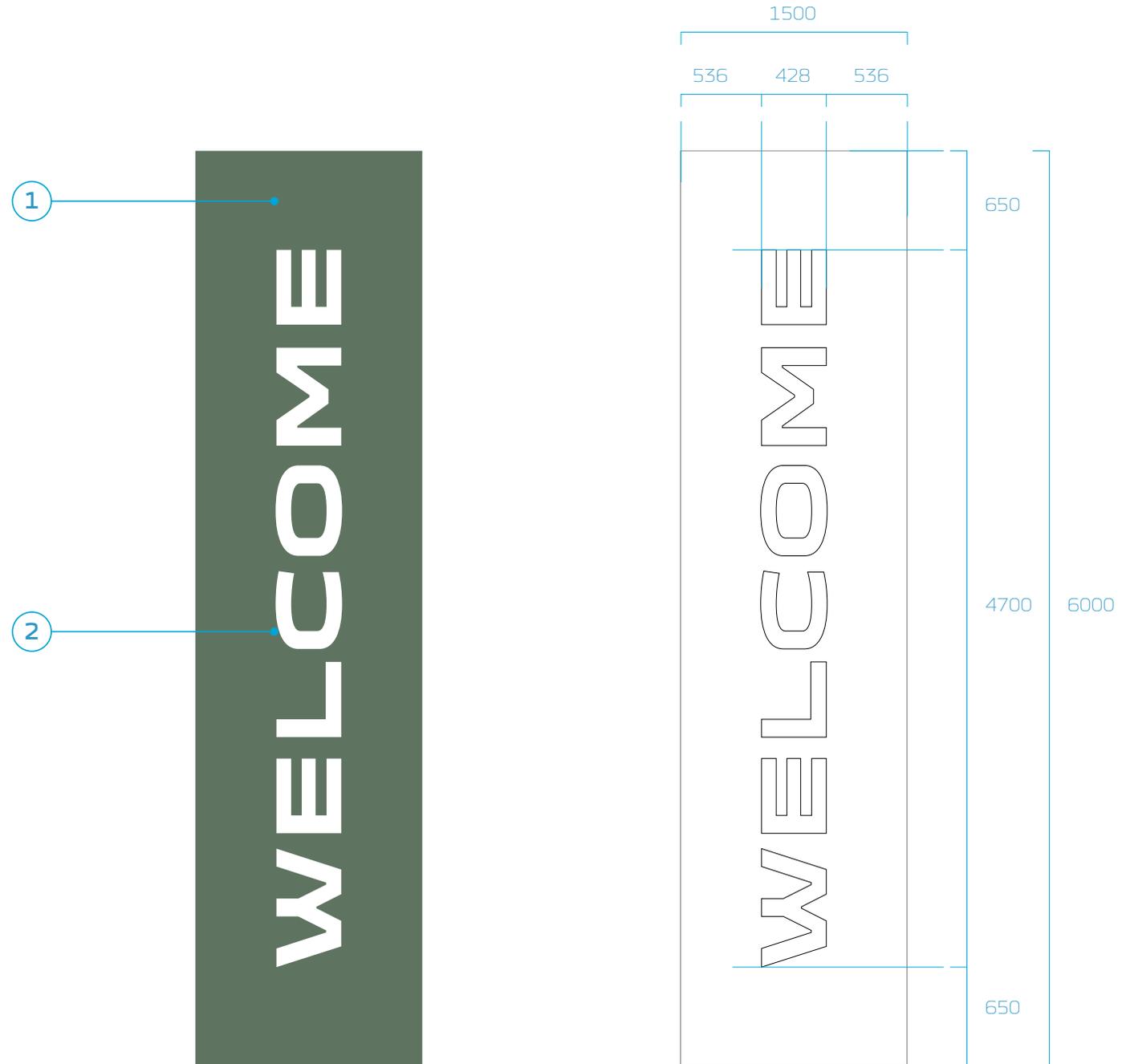
DESCRIPTION

Two mast heights exist in the networks, 10 m and 12 m.

This last dimension is recommended for any new installation.

FLAGS

3.3 Outlines of 6m “welcome” flag



DESCRIPTION

The flags are printed on 130 g/m² polyester fabric.

A vector file is available to ensure reproduction as expected.

Special attention should be paid to:

- the regularity of the reproduction of the solid areas of colour,
- the conformity of the reproduced colours.

1 Khaki background

2 Welcome letters in white.

FLAGS

3.4 Outlines of 6m "emblem" flag

DESCRIPTION

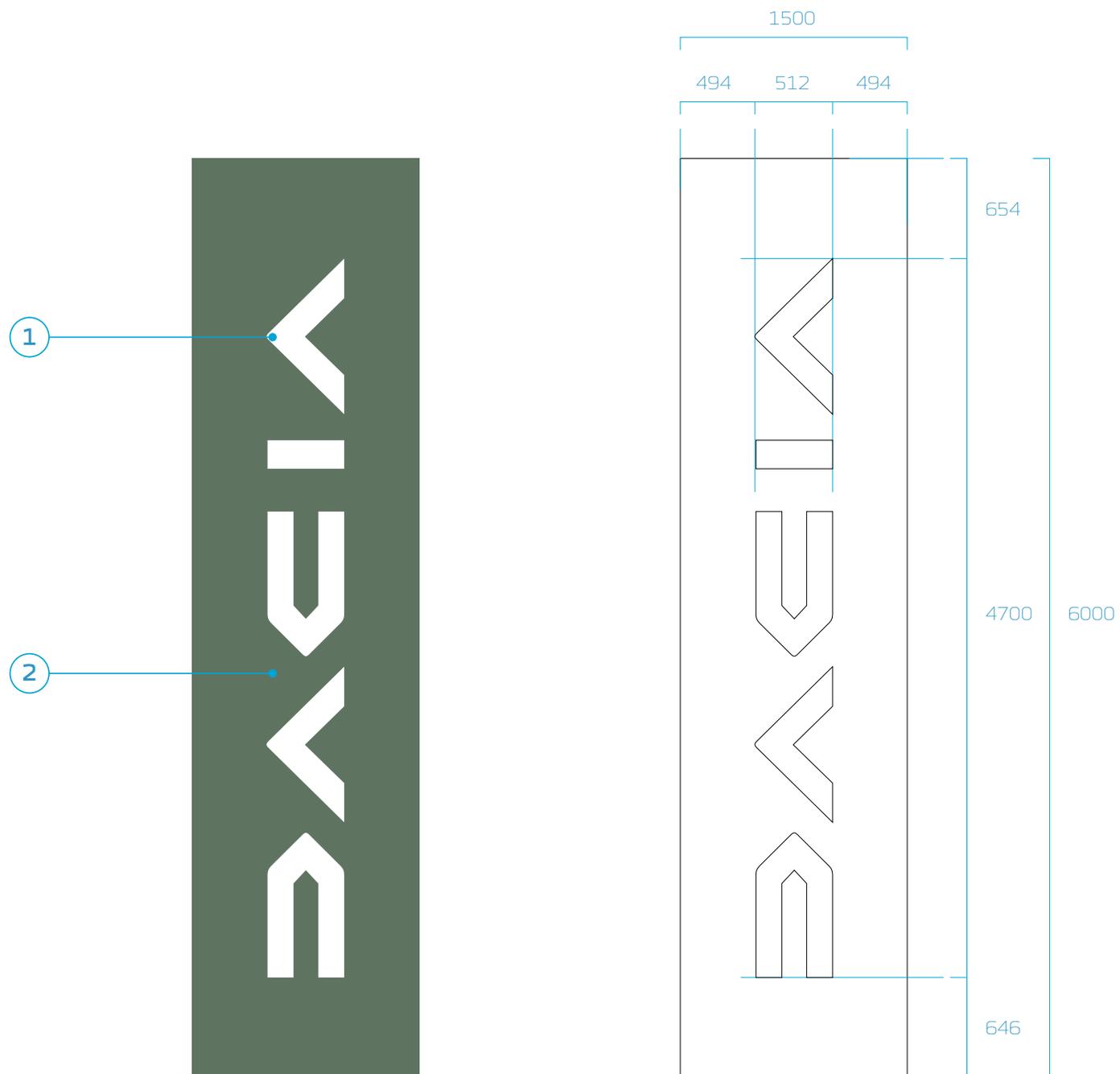
The flags are printed on 130 g/m² polyester fabric.

A vector file is available to ensure reproduction as expected.

Special attention should be paid to:

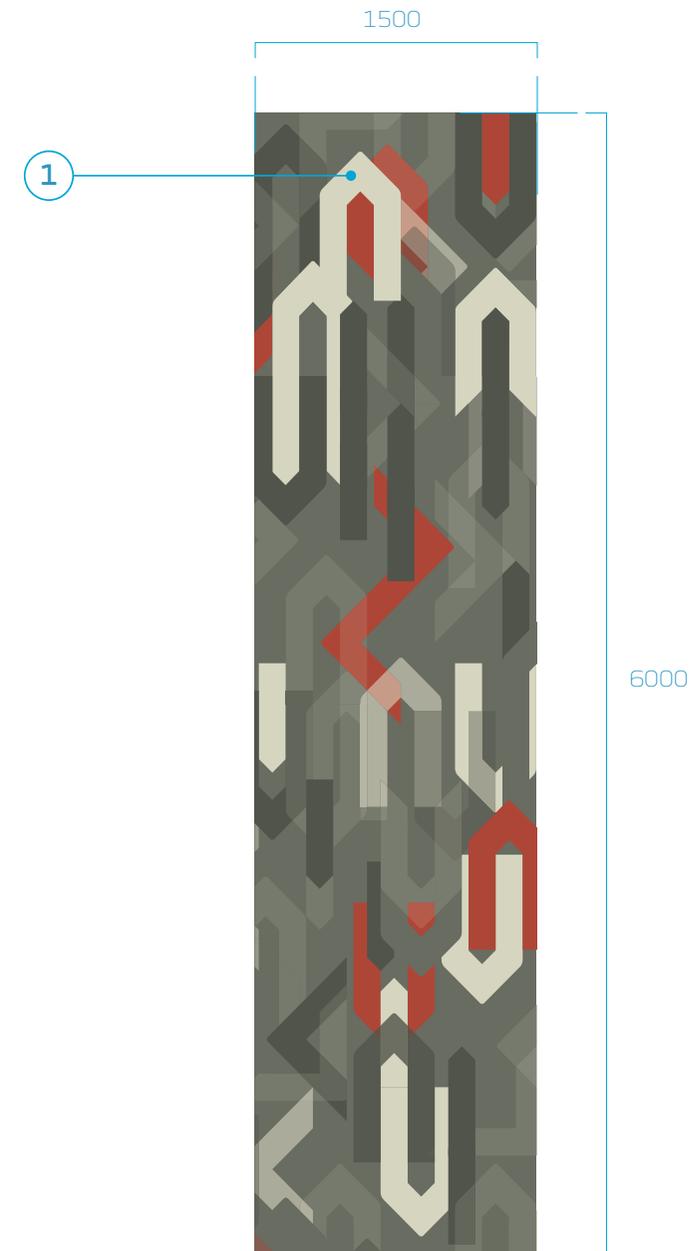
- the regularity of the reproduction of the solid areas of colour,
- the conformity of the reproduced colours.

- 1 White fabric
- 2 Khaki solid area



FLAGS

3.5 Outlines of 6m “pattern” flag



DESCRIPTION

The flags are printed on 130 g/m² polyester fabric.

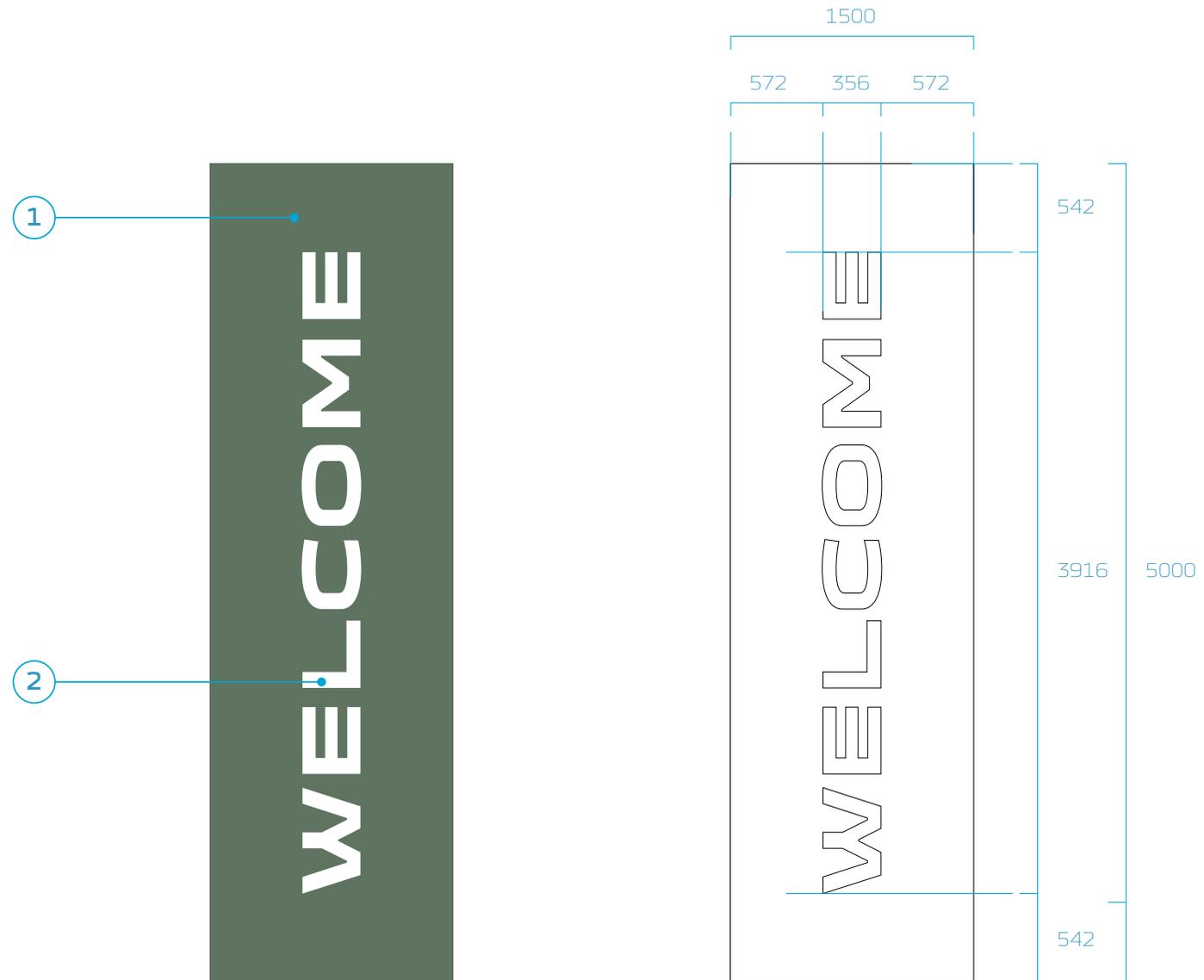
A vector file is available to ensure reproduction as expected.

Special attention should be paid to: the regularity of the reproduction of colours.

1 Printed white fabric

FLAGS

3.6 Outlines of 5m “welcome” flag



DESCRIPTION

The flags are printed on 130 g/m² polyester fabric.

A vector file is available to ensure reproduction as expected.

Special attention should be paid to:

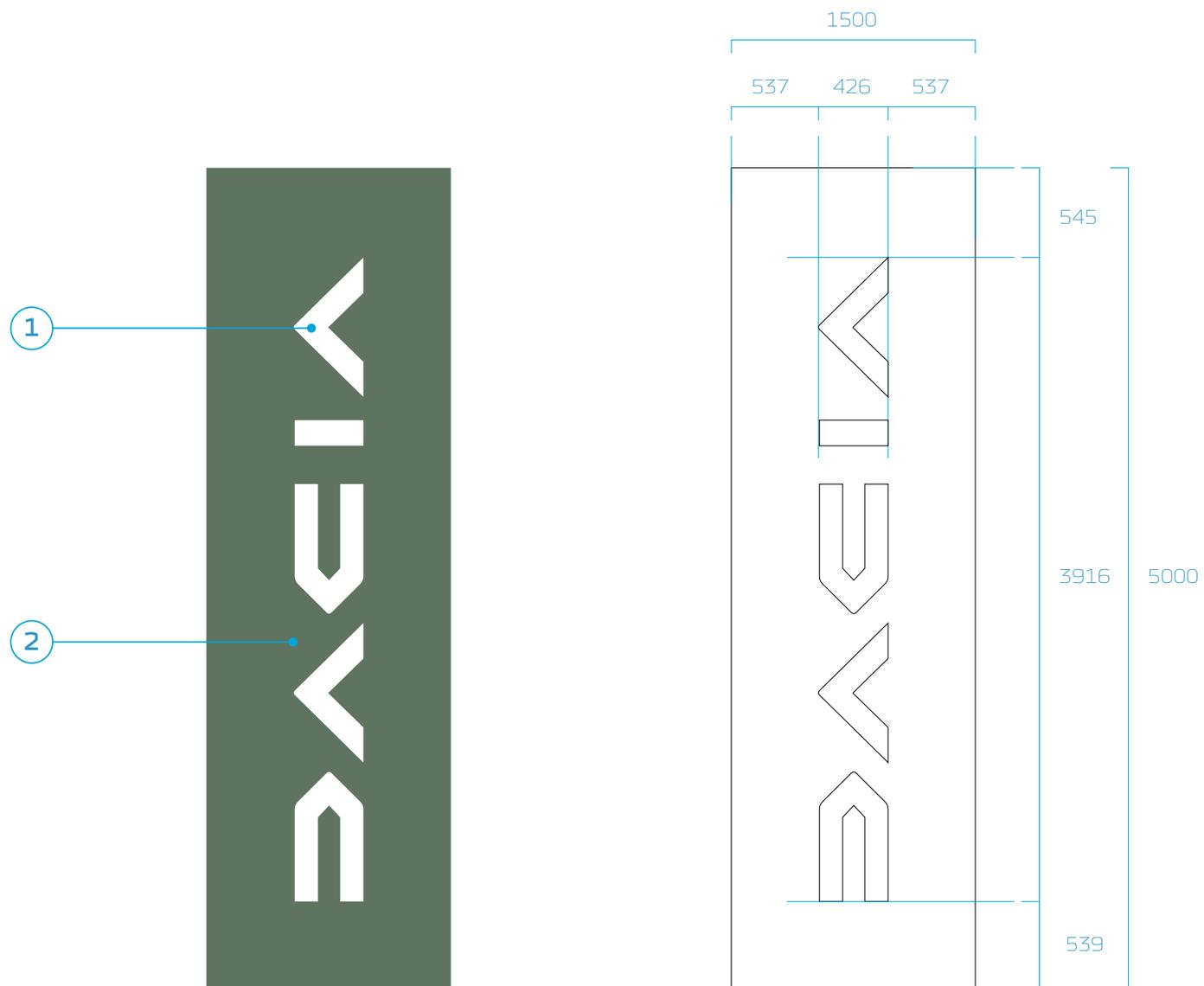
- the regularity of the reproduction of the solid areas of colour,
- the conformity of the reproduced colours.

1 Khaki background

2 Welcome letters in white.

FLAGS

3.7 Outlines of 5m “emblem” flag



DESCRIPTION

The flags are printed on 130 g/m² polyester fabric.

A vector file is available to ensure reproduction as expected.

Special attention should be paid to:

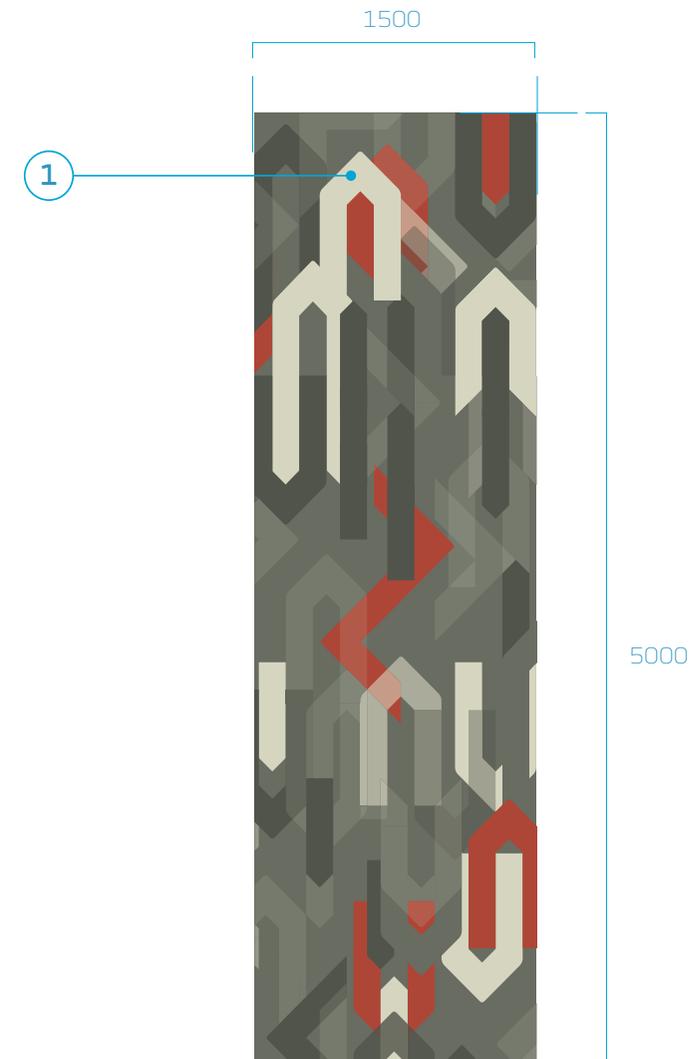
- the regularity of the reproduction of the solid areas of colour,
- the conformity of the reproduced colours.

1 White fabric

2 Khaki solid area

FLAGS

3.8 Outlines of 5m “pattern” flag



DESCRIPTION

The flags are printed on 130 g/m² polyester fabric.

A vector file is available to ensure reproduction as expected.

Special attention should be paid to: the regularity of the reproduction of colours.

1 Printed white fabric

04 Masts

MASTS

4.1 Tilting masts

DESCRIPTION

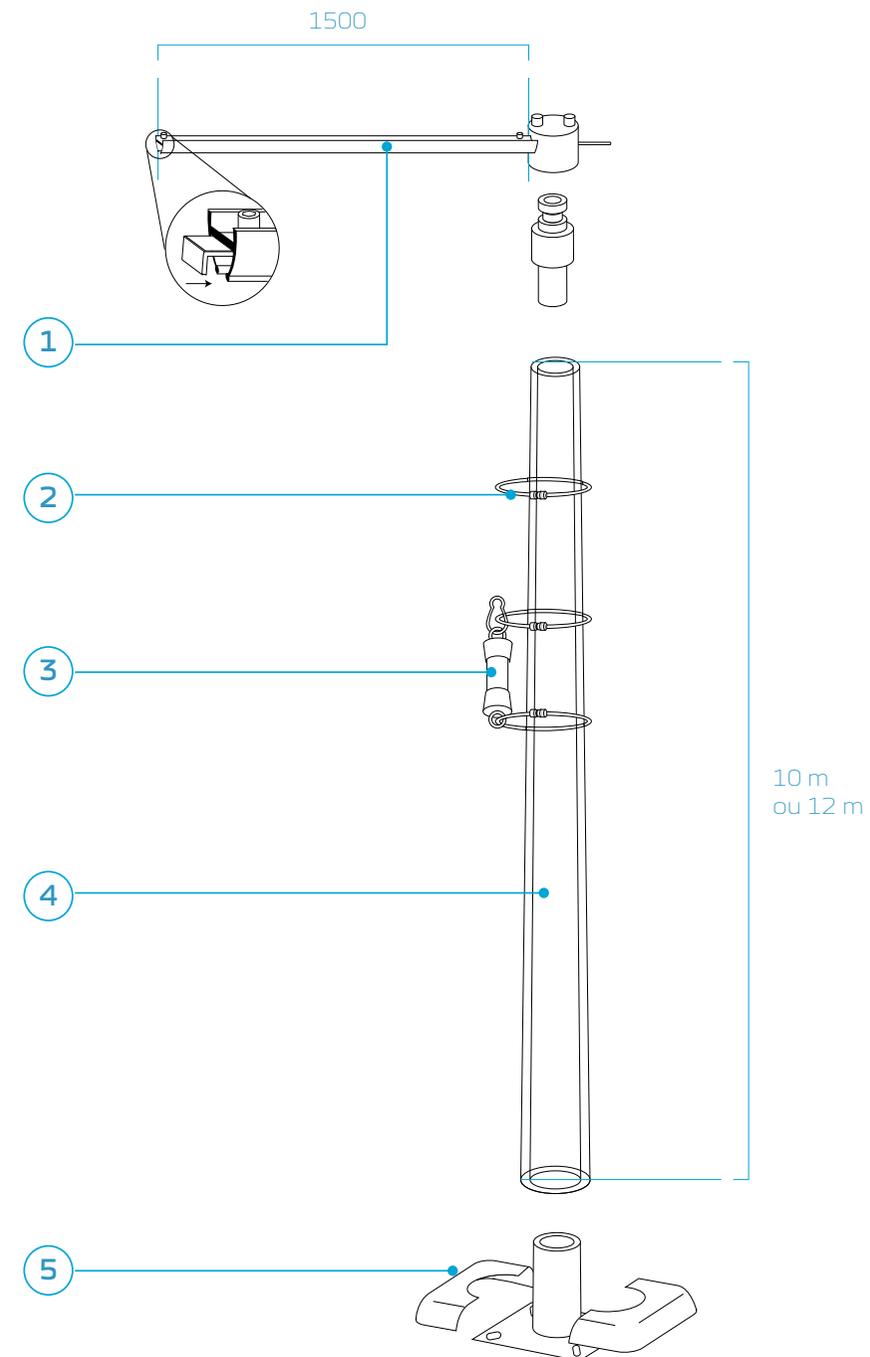
The mast features a rotating-arm masthead so the flag can be hung so as to always be visible even in conditions without wind.

The mast is anchored to the ground on a concrete block. The bottom of the mast is finished with an attachment plate concealer.

To change the flag, the mast has to be tilted, this being made possible by a hinged plate assembly.

The replacement operation - which can be frequent depending on weather conditions - may require several people.

- 1 Rotary mast head arm
- 2 Flag guide ring
- 3 Counterweight to hold flag in windy conditions
- 4 Polyester masts, white RAL 9010
- 5 Attachment plate concealer



The drawing opposite is given as an example. The models of mast available on the market may differ from the design opposite and may be protected by patent or design model.

MASTS

4.2 Masts with halyard

DESCRIPTION

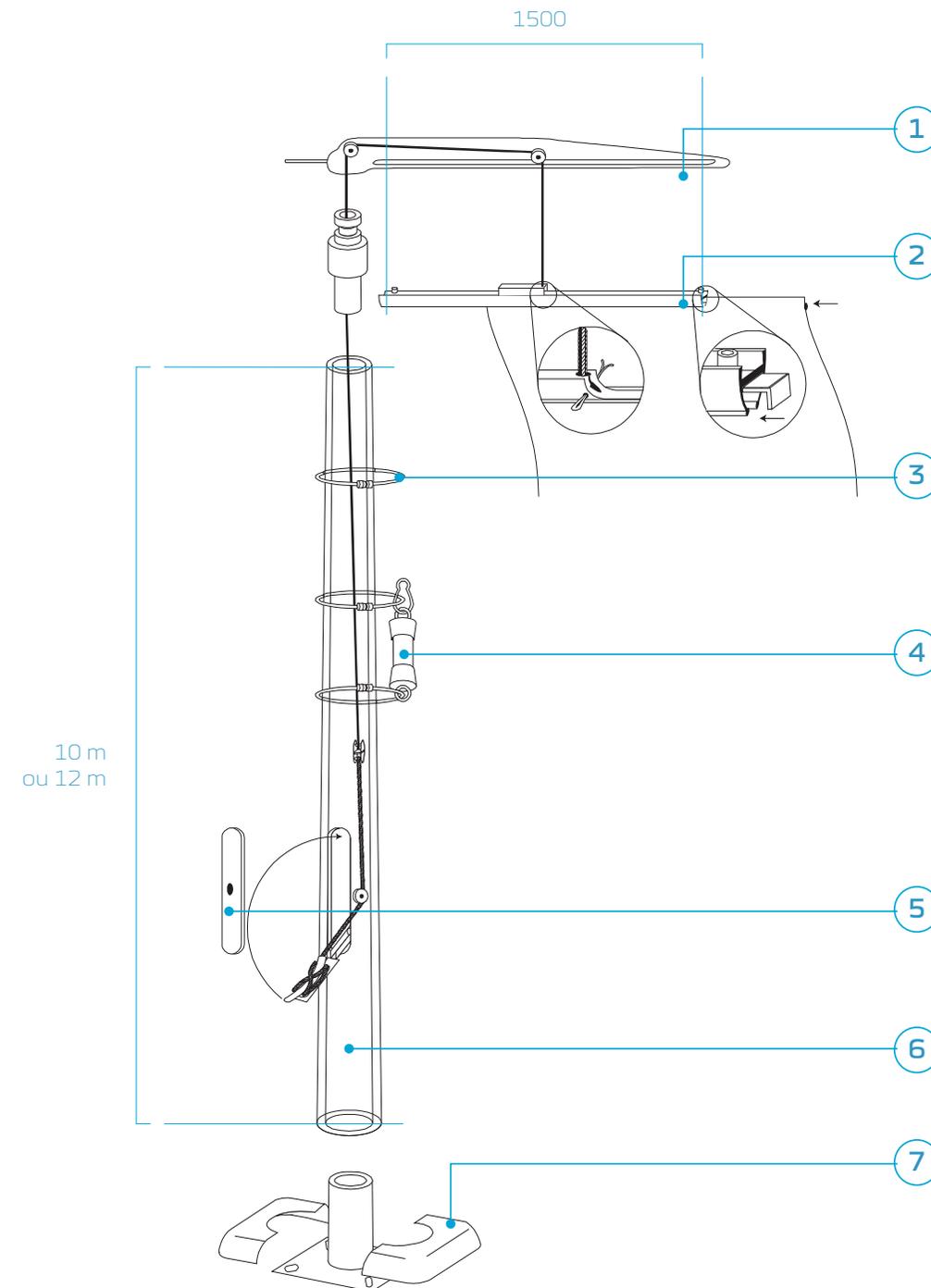
The mast features a rotating-arm masthead so the flag can be hung.

The mast is anchored to the ground on a concrete block. The bottom of the mast is finished with an attachment plate concealer.

Flag change operations are facilitated by the capability to lower and raise the flag supporting section with the aid of the halyard internal to the mast, accessible from the ground via a trap door.

The operation can be performed by one person.

- 1 Rotary masthead arm
- 2 Flag supporting section
- 3 Flag guide ring
- 4 Counterweight to hold flag in windy conditions
- 5 Halyard access hatch
- 6 Polyester masts, white RAL 9010
- 7 Attachment plate concealer



The drawing opposite is given as an example. The models of mast available on the market may differ from the design opposite and may be protected by patent or design model.